

# Control of industrial robots

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## Warnings:

- This file consists of **8** pages (including cover). All the pages should be signed.
- During the exam you are not allowed to exit the room for any other reason than handing your work or withdrawing from the exam.
- You are not allowed to withdraw from the exam during the first 30 minutes.
- During the exam you are not allowed to consult books or any kind of notes.
- You are not allowed to use calculators with graphic display.
- Solutions and answers can be given **either in English or in Italian**.
- Solutions and answers must be given **exclusively in the reserved space**. Only in the case of corrections, or if the space is not sufficient, use the back of the front cover.
- The clarity and the order of the answers will be considered in the evaluation.
- At the end of the test you have to **hand this file only**. Every other sheet you may hand will not be taken into consideration.

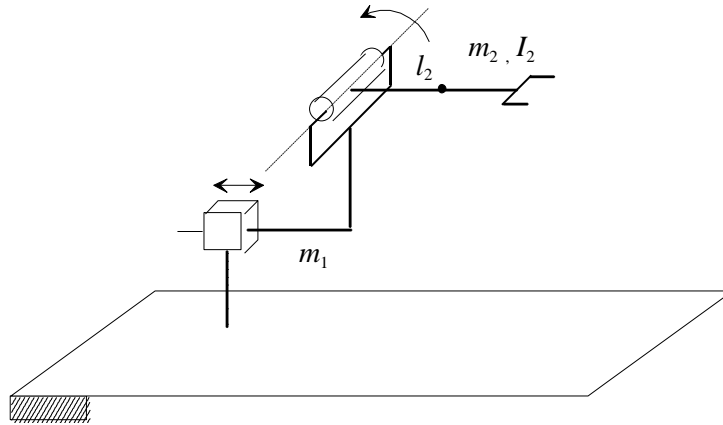
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**Use this page ONLY in case of corrections or if the space reserved for some answers turned out to be insufficient**

**Exercise 1**

Consider the manipulator sketched in the picture:



**1.1** Find the expression of the inertia matrix of the manipulator<sup>1</sup>.

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<sup>1</sup> The cross product between vectors  $a = \begin{bmatrix} a_1 \\ a_2 \\ a_3 \end{bmatrix}$  and  $b = \begin{bmatrix} b_1 \\ b_2 \\ b_3 \end{bmatrix}$  is  $c = a \times b = \begin{bmatrix} a_2 b_3 - a_3 b_2 \\ a_3 b_1 - a_1 b_3 \\ a_1 b_2 - a_2 b_1 \end{bmatrix}$

**1.2** Write the expression of the gravitational terms for this manipulator.

**1.3** Write the expression of a “PD + gravity compensation” control law in the joint space for this specific manipulator.

**1.4** Write the expression of a “PD + gravity compensation” control law in the operational space for the generic manipulator.

## Exercise 2

Consider a kinematically redundant manipulator.

**2.1** Explain what the “null-space motions” are.

**2.2** Write an expression for the null-space motions, explaining the meaning of each symbol used.

**2.3** Consider now motion planning of the end-effector position. Select as an initial point  $\mathbf{p}_i = [1, 0, 1]$  and as a final point  $\mathbf{p}_f = [3, 2, 2]$ . Write the expression of a segment connecting the initial and the final points, parameterized with the natural coordinate.

- 2.4** Assume that the maximum linear velocity and the maximum linear acceleration of the end-effector are given by  $v_{\max} = 2 \text{ m/s}$  and  $a_{\max} = 3 \text{ m/s}^2$ , respectively. Assuming a trapezoidal velocity profile, find the minimum travelling time for the trajectory.

### **Exercise 3**

Consider the decentralized control of a manipulator.

- 3.1** Explain what is meant with “independent joint control”.

- 3.2** What is the property of industrial robots upon which such method heavily relies? Why?

- 3.3** Assume now that the joints are affected by flexibility: sketch the root locus of the speed control and explain what is the graphical method to tune the speed controller based on such locus.

- 3.4** Assume now the following values for the physical parameters of one of the joints :

$$J_l = 9 \text{ Kg m}^2, \rho = 2, n = 30, K_{el} = 400.$$

Tune a PI speed controller for this servomechanism.

#### **Exercise 4**

- 4.1** Explain the difference between an impedance control and a force control.

**4.2** Sketch the block diagram of an implicit impedance control scheme for a single d.o.f. system.

**4.3** Sketch the block diagram of an implicit force control scheme for a single d.o.f. system, in contact with an environment.

**4.4** Assume that the contact established with the environment is practically rigid and that the system of item 4.3 is position controlled with a PID, whose gains are  $K_P = 60$ ,  $K_I = 10$ ,  $K_D = 50$ . Find the expression of the force controller, tuned to achieve a bandwidth of 30 rad/s.